# Closed Form Solution for Optimal Buffer Sizing Using The Weierstrass Elliptic Function

Sebastian Vogel

Institute of Microelectronic Systems Darmstadt University of Technology D-64283 Darmstadt e-mail: sebastian.vogel@stud.tu-darmstadt.de

Abstract— This paper presents a fundamental result on buffer sizing. Given an interconnection wire with n buffers evenly spaced along the wire, we would like to size all buffers such that the Elmore delay is minimized. It is well known that the problem can be solved by an iterative algorithm which sizes one buffer at a time. However, no closed form solution has ever been reported. In this paper, we derive a closed form buffer sizing function f(x) where f(x) gives the optimal buffer size for the buffer at position x. We show that f(x) can be expressed in terms of the Weierstrass elliptic function  $\wp(x)$  and its derivative  $\wp'(x)$ .

# I. INTRODUCTION

Buffer insertion, buffer sizing and wire sizing have been shown to be effective techniques in reducing interconnect delay [1]. This paper focuses on the buffer sizing problem under the Elmore delay model [2]. Suppose we only have one buffer size and we want to insert a fixed number of buffers into an interconnection wire for delay minimization, it is well known that the buffers will be uniformly spaced in the optimal solution [3, 4]. Provided that only buffers of identical size are allowed, closed-form solutions for the optimal number of buffers [5, 3] and their uniform size [5] have already been reported. Clearly if we allow to size the buffers, the overall delay will be further reduced. Therefore, this paper considers the following buffer sizing problem:

Given an interconnection wire with n buffers evenly spaced along the wire, we would like to size all buffers such that the Elmore delay is minimized. It is well known that the problem can be solved by an iterative algorithm which sizes one buffer at a time [6]. Chu and Wong [7] even considered a more general problem than ours and described an algorithm running in polynomial time. However, no closed form solution has ever been reported.

In this paper, we present a closed form solution to the buffer sizing problem. Without loss of generality, we may assume that the interconnection wire is of unit length represented by the interval [0, 1] with source (driver) at 0 and sink (load) at 1. Let  $x_i = \frac{i}{n+1}$  be the position of buffer i, for  $1 \leq i \leq n$ . We derive a continuous function f(x) such that  $f(x_i)$  gives the optimal buffer size for buffer i,

Martin D. F. Wong

Department of Electrical and Computer Engineering University of Illinois at Urbana-Champaign Urbana, IL 61801 e-mail: mdfwong@uiuc.edu

for all *i*. The buffer sizing function f(x) can be expressed in terms of the Weierstrass elliptic function  $\wp(x)$  and its derivative  $\wp'(x)$  as follows:

$$f(x) = a + \frac{b\wp'(x) + c\wp(x) + d}{2(\wp(x) - e)^2},$$
(1)

where a, b, c, d, and e are constants.

The reminder of the paper is organized as follows. Section II presents our circuit model and derives a recurrence relation for optimal buffer sizing. Section III shows that the recurrence relation for optimal buffer sizing implies an ordinary differential equation. In Section IV, we give a brief overview of the Weierstrass  $\wp(x)$  function and its fundamental difference equation that will be used in Section V to give our closed form expression (1). Section VI briefly discusses an integration constant that arose during our derivations and in Section VII, we show our experimental results. Finally we conclude the paper in Section VIII.

# II. The recurrence relation

This section introduces our circuit model of an interconnect with several equally spaced buffers. We derive a recurrence relation for the buffer sizes and show that it is both a necessary and sufficient condition to minimize the Elmore delay on the wire.

Consider an interconnect of length L that has a total resistance of R and capacitance of C. The interconnect has a driver resistance  $R_D$  at the source and a load capacitance  $C_L$  at the sink. To minimize the propagation delay on the interconnect, we want to insert n buffers at equally spaced locations, thus we split the interconnect into n + 1 segments; each segment has a length of  $\frac{L}{n+1}$ .

We have  $R_S = \frac{R}{n+1}$  and  $C_S = \frac{C}{n+1}$  being the segment resistance and capacitance, respectively. (Since we do not perform wire sizing, we can include the fringing capacitance into the unit capacitance of our wire model and can thus avoid limitations that occurred, for example, in [8]). Each wire segment is modeled as a  $\pi$ -type RC-circuit.

A buffer of size b is represented by a switch-level RCcircuit as shown in Fig. 1, where  $R_B/b$  denotes its output resistance,  $C_Bb$  denotes its input capacitance and  $C_Db$ 



Fig. 1. RC switch-level model of a buffer of size b.



Fig. 2. RC switch level interconnect between buffers i and i + 1.

denotes its output capacitance. For the ease of presentation, we also model the driver and the load as buffers of fixed sizes  $b_0 = \lambda$  and  $b_{n+1} = \mu$ , respectively, so that  $R_D = R_B/b_0$  and  $C_L = C_B b_{n+1}$ . The Elmore delay between buffer *i* and buffer i + 1 is, as shown in Fig. 2,

$$ED_{i} = \frac{R_{B}}{b_{i}} (C_{D}b_{i} + C_{S} + C_{B}b_{i+1}) + R_{S} (\frac{C_{S}}{2} + C_{B}b_{i+1})$$
(2)

and the total delay from the driver to the load is

$$ED = \sum_{i=0}^{n} ED_i.$$
 (3)

Clearly, (3) is only a function of  $b_1, b_2, ..., b_n$  since all other parameters depend on the physical device characteristics. As it was stated above,  $b_0 = \lambda$  and  $b_{n+1} = \mu$  define boundary conditions because the driver and the load are fixed. The problem therefore consists in finding positive  $b_1^*, b_2^*, ..., b_n^*$  that minimize (3).

A neccessary condition is that the partial derivatives of ED with respect to all  $b_i$  are equal to zero, i. e.,

$$\frac{\partial}{\partial b_i} ED = 0 \quad \forall i = 1...n.$$
(4)

Since  $b_i$  only appears in the expressions of  $ED_{i-1}$  and  $ED_i$ , we get

$$R_S C_B + R_B C_B \frac{1}{b_{i-1}} - R_B C_S \frac{1}{b_i^2} - R_B C_B \frac{b_{i+1}}{b_i^2} = 0.$$
(5)

Solving for  $b_i$  yields our basic recurrence relation for optimal buffer sizing,

$$b_i^2 = \frac{b_{i+1} + C_S/C_B}{b_{i-1}^{-1} + R_S/R_B} \quad \forall i = 1, ..., n.$$
(6)

To simplify the notation in the following sections, we define

$$\frac{\alpha}{n+1} = \frac{C_S}{C_B} = \frac{C}{(n+1)C_B}, \frac{\beta}{n+1} = \frac{R_S}{R_B} = \frac{R}{(n+1)R_B}.$$
(7)

Then (6) becomes

$$b_i^2 = \frac{b_{i+1} + \alpha/(n+1)}{b_{i-1}^{-1} + \beta/(n+1)}.$$
(8)

Note that (8) gives a recurrence relation for the buffer sizes with  $b_i$  expressed as a function of  $b_{i-1}$  and  $b_{i+1}$  with boundary values  $b_0 = \lambda$  and  $b_{n+1} = \mu$ . Furthermore, it is both a necessary and sufficient condition to minimize the Elmore delay expression (3). To see this, we note that (3) is of the form

$$ED(b_1, ..., b_n) = \sum_{i=1}^{T} a_i \prod_{j=1}^{n} b_j^{c_{ij}}$$
(9)

where the  $a_i$  are non-negative,  $b_j$  are positive and  $c_{ij}$  are real numbers. Equation (9) is a posynomial with T terms and n variables. Under a change of variables  $b_i = e^{d_i}$ ,  $ED(d_1, ..., d_n)$  is a convex function of  $(d_1, ..., d_n)$ . Therefore, the local optimum determined by (8) is simultaneously a global optimum.

# III. ODE FORMULATION

In the following sections, we derive our closed form expression f(x). First, we show that the recurrence relation for optimal buffer sizing (8) implies a second order ordinary differential equation. We will use this ODE then in Section V to find the buffer sizing function f(x).

In a first step, we replace  $b_i$  in (8) by  $f(x_i)$  and have

$$f(x)^{2} = \frac{f(x_{i+1}) + \alpha/(n+1)}{f(x_{i-1})^{-1} + \beta/(n+1)}$$
(10)

Next we set  $x_i = x$  and  $\Delta x = \frac{1}{n+1}$ . We have  $x_{i+1} = x + \Delta x$ ,  $x_{i-1} = x - \Delta x$ , and  $\frac{1}{n+1} \cdot \frac{1}{n} \approx \Delta x^2$ . Equation (10) becomes

$$f(x)^2 = \frac{f(x + \Delta x) + \Delta x^2 n\alpha}{f(x - \Delta x)^{-1} + \Delta x^2 n\beta}.$$
 (11)

To show that the RHS of (11) effectively defines a second order ordinary differential equation, it is useful to substitute  $f(x) = e^{g(x)}$  and to perform a Taylor expansion of the resulting exponential terms on the RHS, so we have

$$e^{g(x+\Delta x)} = e^{g(x)} + \Delta x g' e^g + \frac{1}{2} \Delta x^2 e^g (g'' + g'^2) + O(\Delta x^3) \quad (12)$$

for the numerator and a similar expression for the denominator. Collecting terms, (11) becomes the quotient of two polynomials in  $\Delta x$ ,

$$f(x)^{2} = e^{2g(x)} = \frac{e^{g}(1 + \Delta xg' + \Delta x^{2}(\frac{1}{2}g'^{2} + \frac{1}{2}g'' + \alpha ne^{-g})) + O(\Delta x^{3})}{e^{-g}(1 + \Delta xg' + \Delta x^{2}(\frac{1}{2}g'^{2} - \frac{1}{2}g'' + \beta ne^{g})) + O(\Delta x^{3})} = \frac{P(\Delta x)}{Q(\Delta x)} = A(\Delta x).$$
(13)

It is now our goal to find  $A(\Delta x) = a_0 + a_1 \Delta x + a_2 \Delta x^2 + O(\Delta x^3)$  so that  $f(x)^2 = A(\Delta x)$ . The  $a_i$  are determined by

$$(a_0 + a_1 \Delta x + a_2 \Delta x^2 + ...)(q_0 + q_1 \Delta x + q_2 \Delta x^2 + ...)$$
  
=  $p_0 + p_1 \Delta x + p_2 \Delta x^2 + O(\Delta x^3)$ . (14)

and we simply have to compare coefficients to get

$$a_0 = \frac{p_0}{q_0} = e^{2g} \tag{15}$$

$$a_{1} = \frac{1}{q_{0}}(p_{1} - a_{0}q_{1}) = e^{2g}g' - e^{2g}g' = 0 \quad (16)$$

$$a_{2} = \frac{1}{q_{0}}(p_{2} - a_{0}q_{2} - a_{1}q_{1})$$

$$_{2} = -\frac{1}{q_{0}}(p_{2} - a_{0}q_{2} - a_{1}q_{1}) = g''e^{2g} + \alpha ne^{g} - \beta ne^{3g} = e^{2g}(g'' + \alpha ne^{-g} - \beta ne^{g}).$$
 (17)

Hence, (13) becomes

$$A(\Delta x) = e^{2g}(1 + \Delta x^2(g'' + \alpha n e^{-g} - \beta n e^g)) + O(\Delta x^3)$$
  
=  $e^{2g(x)} = f(x)^2$  (18)

For the last step, we drop the terms of third and higher order and require that g(x) satisfies the differential equation  $g'' = \beta n e^g - \alpha n e^{-g}$ .

An intermediate result is that the buffer sizing function f(x) must satisfy

$$f(x) = e^{g(x)}, \quad x = \frac{i}{n+1} \quad \forall i = 0, ..., n+1$$
 (19)

where g(x) is a solution to the second-order ordinary differential equation

$$g'' = \beta n e^g - \alpha n e^{-g} \tag{20}$$

with the boundary conditions

$$g(0) = \ln(\lambda) \text{ and } g(1) = \ln(\mu).$$
 (21)

# IV. WEIERSTRASS ELLIPTIC FUNCTION

Our buffer sizing function f(x) will be obtained by solving an elliptic integral and has the form of a rational function in terms of the Weierstrass  $\wp$ -function and its derivative  $\wp'$ . Before we solve the ODE from the last section, we briefly state important properties of the Weierstrass elliptic function. Due to space constraints, we refer to the excellent presentation in [9] for further details. Apart from being a prototype for all elliptic functions, the Weierstrass  $\wp$ -function has the fundamental property that it satisfies the differential equation

$$(\wp'(x))^2 = 4\wp^3(x) - g_2\wp(x) - g_3.$$
(22)

 $\wp(x)$  and its derivative  $\wp'(x)$  have two parameters,  $g_2$  and  $g_3$ , which are called *invariants*. We will use the shorter notation  $\wp(x)$  and  $\wp'(x)$  instead of  $\wp(x; g_2, g_3)$  and  $\wp'(x; g_2, g_3)$  in this paper.

The elliptic integral

$$x = \int_{y}^{\infty} (4t^3 - g_2t - g_3)^{-\frac{1}{2}} dt$$
 (23)

implicitely defines y as a function of x and cannot be solved using elementary functions. However, differentiating leads to

$$(\frac{dy}{dx})^2 = 4y^3 - g_2y - g_3 \tag{24}$$

which is of the same form as (22). The solution is then given by  $y = \wp(x)$  with  $g_2, g_3$  as parameters [9]. This relationship can be used to solve elliptic integrals of the form

$$x = \int_{y_0}^{y} \frac{dt}{\sqrt{h(t)}},\tag{25}$$

where h(t) is a cubic or quartic polynomial. Provided that  $y_0$  is a root of h(t), the solution to (25) is given by [9]

$$y = y_0 + \frac{\frac{1}{4}h'(y_0)}{\wp(x) - \frac{1}{24}h''(y_0)},$$
(26)

where  $\wp(x)$  is dependent on the invariants  $g_2$  and  $g_3$  of the polynomial h(t). However, for our purposes, the more general formula given by Weierstrass [9] allows the lower bound  $y_0$  of the integral (25) to be any constant a, not necessarily a root of h(t). The solution is then slightly more complex, but it is still only a rational function involving  $\wp(x)$ ,  $\wp'(x)$  and some constants,

$$y = a + \frac{\sqrt{h(a)}\wp'(x)}{2(\wp(x) - \frac{1}{24}h''(a))^2 - \frac{1}{48}h(a)h^{iv}(a)} + \frac{\frac{1}{2}h'(a)(\wp(x) - \frac{1}{24}h''(a)) + \frac{1}{24}h(a)h'''(a)}{2(\wp(x) - \frac{1}{24}h''(a))^2 - \frac{1}{48}h(a)h^{iv}(a)}.$$
 (27)

Given the invariants  $g_2$  and  $g_3$  of h(t) as parameters,  $\varphi$ and  $\varphi'$  can be calculated using standard mathematical software such as Mathematica. The derivations of (26) and (27) are rather lengthy and therefore omitted from this paper.

In the rest of this paper, we derive an elliptic integral similar to (25) from the set of recurrence relations (8). Its explicit solution f(x) is our optimal buffer sizing expression and has the same form as (27).

#### V. CLOSED FORM SOLUTION

In this section, we give the closed form expression f(x)for optimal buffer sizing which has the form of a rational function in terms of the Weierstrass functions  $\wp(x)$  and  $\wp'(x)$ . We have found so far that  $f(x) = e^{g(x)}$ , where g(x) satisfies the ODE (20). We will now derive an ODE in f which finally can be solved using the Weierstrass  $\wp$ -function.

As a first step, we multiply both sides of (20) by 2g' and apply the chain rule of differentiation backwards. Hence,

$$2g'g'' = 2g'(n\beta e^g - n\alpha e^{-g}) \tag{28}$$

$$\frac{d}{dx}(g^{\prime 2}) = 2n\frac{d}{dx}(\beta e^g - \alpha e^{-g})$$
(29)

$$g'^2 = 2n(\beta e^g - \alpha e^{-g}) + c,$$
 (30)

where c is a constant of integration that has to be determined numerically. We briefly deal with this problem in Section VI.

We now undo the substitution made in (13) so that  $g(x) = \ln f(x)$  and therefore  $g' = f'(x) \cdot \frac{1}{f(x)}$ . The desired buffer sizing function f(x) is now given as the solution to the differential equation

$$f'^{2} = \left(\frac{df}{dx}\right)^{2} = 2n\beta f^{3} + cf^{2} + 2n\alpha f.$$
(31)

Moving all terms with f to one side and integrating gives an elliptic integral

$$\int dx = x = \int_{f(0)}^{f(x)} \frac{dt}{\pm \sqrt{2n\beta t^3 + ct^2 + 2n\alpha t}}$$
(32)

which essentially has the same form as (25). It only remains to find the invariants  $g_2$  and  $g_3$  in order to apply (27) to get a solution for f(x). This can be done by a simple transform of variables

$$t' = \frac{2}{n\beta} \cdot t - \frac{c}{6n\beta} \tag{33}$$

in (32). This changes the expression under the radical sign  $2\beta nt^3 + ct^2 + 2\alpha nt$  into

$$4t'^3-(\frac{c^2}{12}-\alpha\beta n^2)t'-(\frac{1}{12}\alpha\beta n^2c-\frac{c^3}{216})$$

so that the invariants become

$$g_2 = \frac{c^2}{12} - \alpha \beta n^2, \quad g_3 = \frac{1}{12} \alpha \beta n^2 c - \frac{c^3}{216}.$$
 (34)

This leads to our central result. The buffer sizing function f(x) for optimal buffer sizing at equally spaced points  $x = x_i = \frac{i}{n+1}, i = 0...n + 1$ , is given by

$$f(x) = \lambda + \frac{\sqrt{h(\lambda)}\wp'(x)}{2(\wp(x) - \frac{1}{24}h''(\lambda))^2} \\ + \frac{\frac{1}{2}h'(\lambda)(\wp(x) - \frac{1}{24}h''(\lambda)) + \frac{1}{24}h(\lambda)h'''(\lambda)}{2(\wp(x) - \frac{1}{24}h''(\lambda))^2}, \quad (35)$$

where  $h(t) = 2\beta nt^3 + ct^2 + 2\alpha nt$  and the Weierstrass function has the invariants (34) as parameters. f(x) fulfills the boundary values  $f(0) = \lambda$  and  $f(1) = \mu$ .

## VI. INTEGRATION CONSTANT

In the last section, we did not give a description of the integration constant c. For completeness, this section shows that one can distinguish four non-trivial cases for the behavior of f(x). Each case has its different expression that determines c.

1. From (20), g'' can be either purely non-negative, then g(x) and consequently  $f(x) = e^{g(x)}$  are convex functions and f(x) has the shape of a U, limited by the boundary values. Setting g'' = 0, we find that all  $b_i$ , including  $b_0 = \lambda$  and  $b_{n+1} = \lambda$ , must be larger than  $e^{\ln \sqrt{\frac{\alpha}{\beta}}} = \sqrt{\frac{\alpha}{\beta}}$ . The slope f' from (31) must consist of a decreasing part from  $\lambda$  to a minimum buffer and an increasing part from the minimum to  $\mu$ . It is not hard to see that the value of this minimum is given by the zero of (31) that lies to the right of  $\sqrt{\frac{\alpha}{\beta}}$  which is

$$b_{min}(c) = \frac{-c + \sqrt{c^2 - 16\alpha\beta n^2}}{4\beta n} \tag{36}$$

We then have a simple condition that the constant c must fulfill: integrating and summing the two parts of the slope must be equal to one,

$$1 = \int_{b_{min}(c)}^{\lambda} \frac{dy}{\sqrt{2n\beta y^3 + cy^2 + 2n\alpha y}} + \int_{b_{min}(c)}^{\mu} \frac{dy}{\sqrt{2n\beta y^3 + cy^2 + 2n\alpha y}}.$$
 (37)

- 2. Conversely, if g'' is strictly non-positive, f(x) is concave and all  $b_i$  are below  $\sqrt{\frac{\alpha}{\beta}}$ . This case is analog to the first one and leads to a similar condition.
- 3. Also, f' can have only one monotonic part and is strictly increasing on the whole interval  $[\lambda; \mu]$ , then  $\lambda \leq \sqrt{\frac{\alpha}{\beta}}$  and  $\mu \geq \sqrt{\frac{\alpha}{\beta}}$ . We integrate the (positive) slope f' from  $\lambda$  to  $\mu$  and have a simpler condition for c,

$$1 = \int_{\lambda}^{\mu} \frac{dy}{\sqrt{2n\beta y^3 + cy^2 + 2n\alpha y}}.$$
 (38)

- 4. The case that f' is strictly decreasing and thus  $\lambda \geq \sqrt{\frac{\alpha}{\beta}}$  and  $\mu \leq \sqrt{\frac{\alpha}{\beta}}$  can be handled in a similar manner as the previous one.
- 5. Note that if f' is equal to zero,  $f(x) = \sqrt{\frac{\alpha}{\beta}}$  follows as a trivial case.

For the cases 1-4, one can construct simple procedures to find c. For case 3, for example, one can interpret (38) as a function

$$d(c) = \int_{\lambda}^{\mu} \frac{dy}{\sqrt{2n\beta y^{3} + cy^{2} + 2n\alpha y}} - 1.$$
 (39)

It is not hard to show that d(c) is monotonic with respect to c and has a unique root which can be determined efficiently by bisection, for example.



Fig. 3.  $n = 50, b_0 = 20, b_{51} = 10.$ 

Buffer size b



Fig. 4.  $n = 12, b_0 = 35, b_{13} = 40.$ 



Fig. 5.  $n = 25, b_0 = 15, b_{26} = 35.$ 

TABLE I Physical parameters for unit buffer and wire

Buffer		Wire	
Output res. $[k\Omega]$	4.5	resistance $\left[\frac{\Omega}{mm}\right]$	620
Input cap. [fF]	0.425	capacitance $\left[\frac{fF}{mm}\right]$	58.5
intrinsic delay [ps]	45.8	length [mm]	1

# VII. EXPERIMENTAL RESULTS

In this section, we show that our solution performs very well in practice. We compare buffer sizes obtained by an iterative method [7, 6] with values calculated by evaluating (35) at equally spaced points on the interval [0, 1].

For the physical parameters, we rely on values given in [1]. More specifically, we consider a copper wire ( $\rho = 2.2\mu\Omega \cdot cm$ ) with a width of 130 nm, a length of 1 mm and an aspect ratio of 2.1:1. We add unit-length area and fringing capacitance. These values are summarized in table I. Applying (7), we have  $\alpha = 137.65$  and  $\beta =$ 0.1378. The following Fig. 3 - 5 plot iteratively obtained buffer sizes (dots) and those calculated by applying (35) (straight curve) for several combinations of  $b_0$ ,  $b_{n+1}$  and n. We observed that our closed form expression shows a very good agreement with iteratively calculated buffer sizes.

### VIII. CONCLUSION

In this paper we addressed the problem of sizing n uniformly spaced buffers on an interconnection wire to minimize Elmore delay.

Previously there was no known closed form solution to this problem. We presented a closed-form buffer sizing function f(x), expressed in terms of the Weierstrass elliptic function  $\wp(x)$  and its derivative  $\wp'(x)$ , such that  $f(x_i)$ gives the optimal buffer size for buffer i (at position  $x_i$ ),  $1 \le i \le n$ .

We showed that the buffer sizes obtained by our closed form expression matched very well with those obtained by the iterative method [7, 6].

Clearly, our approach has some limitations, some of which we would like to address in the future: First, our solution is restricted to non-branch lines, however most interconnects have a line topology. Second, the derivation in Section III relies on the assumption of equally spaced buffers with continuous size. In practice, obstacles and area constraints require a different setup. Currently, one has to resort to iterative procedures such as in [7].

#### References

- J. Cong, "An interconnect-centric design flow for nanometer technologies," *IEEE Proc.*, Vol. 89, No. 4, pp. 505-528, 2001.
- [2] W. C. Elmore, "The transient response of damped linear network with particular regard to wideband amplifiers," *Journal* of Applied Physics, Vol. 19, pp. 55-63, 1948.
- [3] C. Alpert and A. Devgan, "Wire segmenting for improved buffer insertion," Proc. ACM/IEEE Design Automation Conference, pp. 588-593, 1997.
- [4] S. Dhar and M. A. Franklin, "Optimum buffer circuits for driving long uniform lines," *IEEE J. Solid-State Circuits*, Vol. 26, No. 1, pp. 32-40, 1991.
- [5] H. B. Bakoglu, Circuits, Interconnections, and Packaging for VLSI, Addison-Wesley, USA, 1990.
- [6] C. N. Chu and D. F. Wong, "Greedy wire-sizing is linear time," IEEE Transactions on CAD, Vol. 18, No.4, pp. 398-405, 1999.
- [7] C. N. Chu and D. F. Wong, "An efficient and optimal algorithm for simultaneous buffer and wire sizing," *IEEE Transactions on CAD*, Vol. 18, No. 9, pp. 1297-1304, 1999.
- [8] C. N. Chu and D. F. Wong, "Closed form solution to simultaneous buffer insertion/sizing and wire sizing," *Proc. Intl. Symp.* on *Physical Design*, pp. 192-197, 1997.
- [9] E. T. Whittaker and G. N. Watson, A Course of Modern Analysis, Academic Press, USA, 1962.